



Effective September 1, 1994

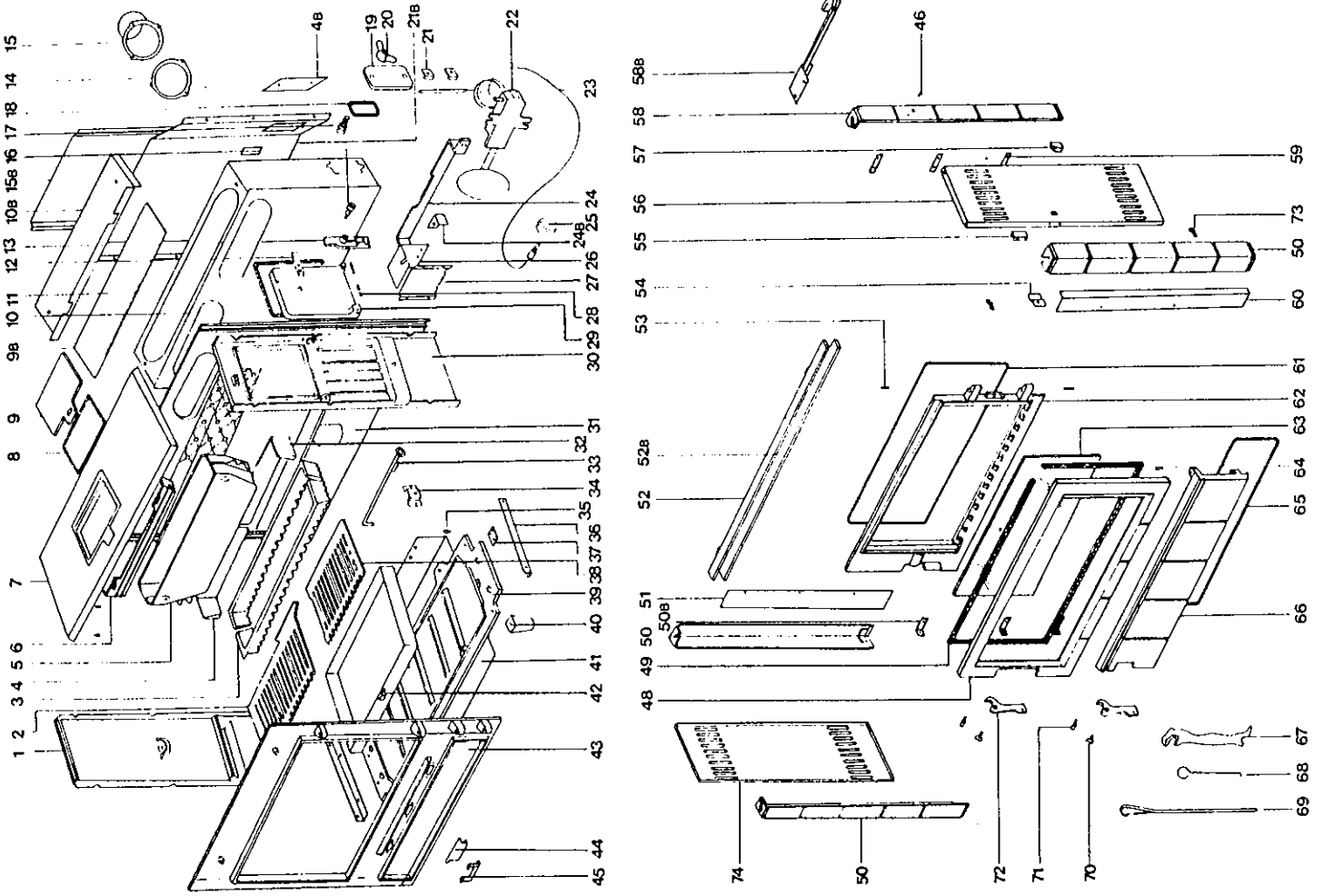
IMPORTANT NOTES

- 1) All gasketing is priced and sold by the foot.
- 2) All heat exchangers (recuperators) are subject to a \$10.00 shipping surcharge.
- 3) Some parts are in stock for the following models:
LeMarquis, 511, 512, 516, 690, 714.
Please call for pricing and availability.
- 4) Items not listed on the enclosed parts lists are no longer available.

SURDIAC STOVES

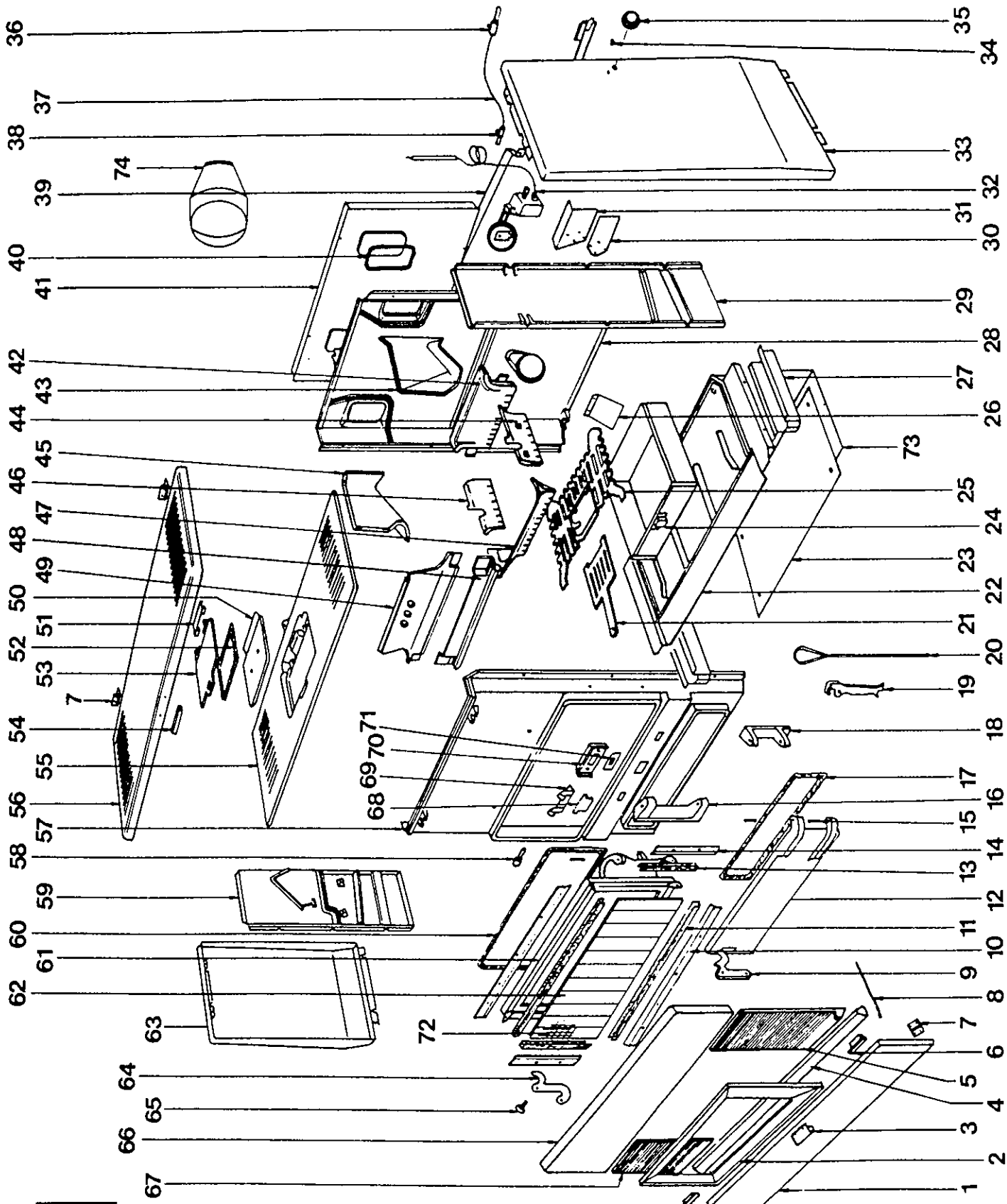
PARTS DRAWINGS LIST

#466



#466

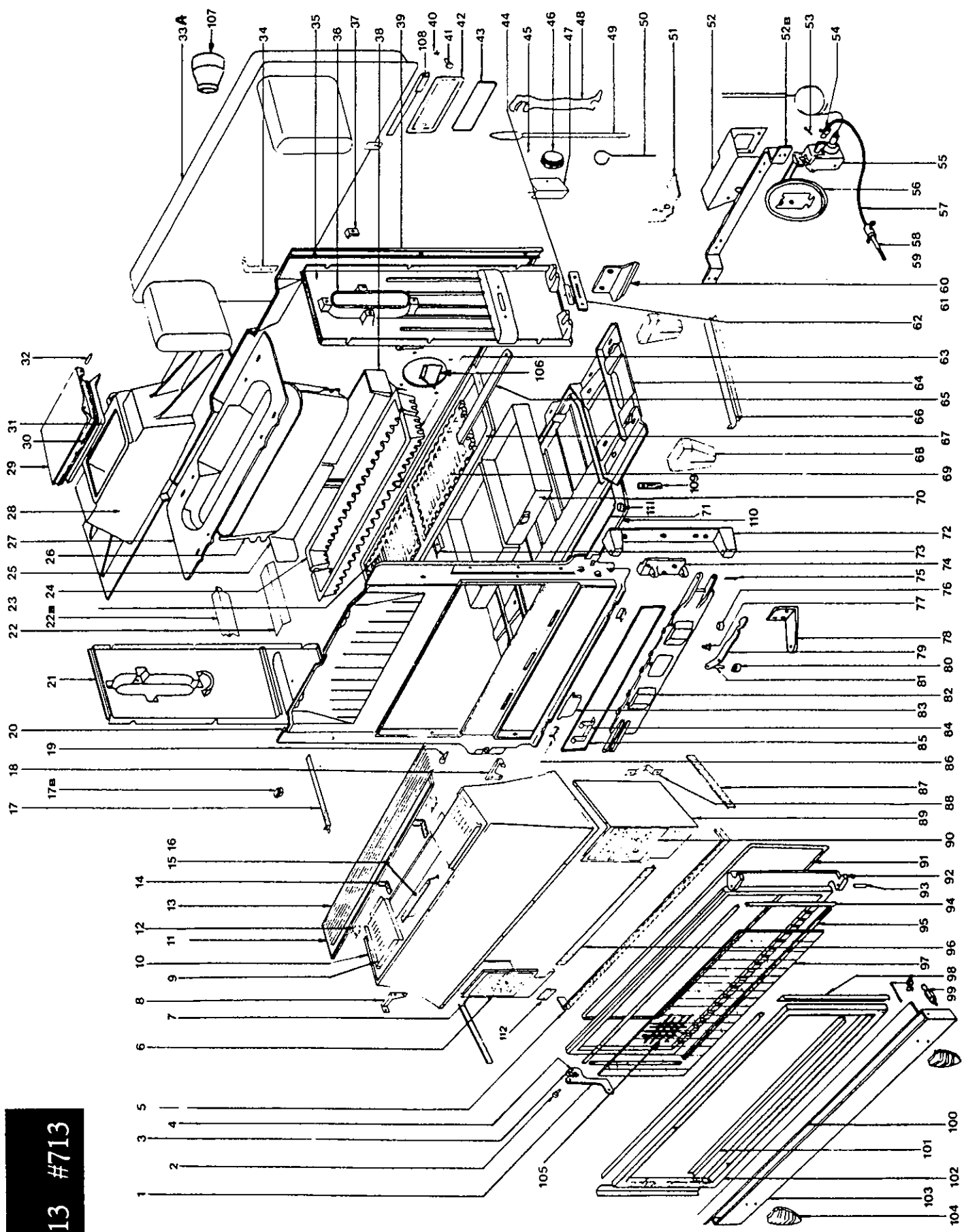
SCH#	DESCRIPTION	COLOR	PART #	SCH#	DESCRIPTION	COLOR	PART #
01	Left side - cast iron		4225884	37	Support bracket		4504108
02	Left bottom grate		4201559	38	Right bottom grate		4201560
03	Front half fire basket		4200733	39	Bottom		4225888
04	Left lateral firebox protection		4200738	40	Leg		4225891
04B	Shield cover plate		4504132	41	Floor heat shield		4741713
05	Half hopper		4201545	42	Ashtray		4009089
06	Half raise of hopper		4201552	43	Front		4225889
06A	M6 x 16 hex head		9903	44	Flap for ashes		4200494
06B	4mm square washer		9974	45	Hinge for ash flap		4410696
07	Top plate		4250988	46	Rivet		4706001
08	Gasket - load valve (1/4" L.D.)	B/B	4250980	48	Frame glass door	B/B	4250995
09	Loading valve	Grey	6006034	49	Gasket - glass	Grey	4250986
09B	Gasket - top of heat exchanger		4250981	50	Side column	B/B	4771610
10	Gasket - side load door (3/8 H.D.)		4772138			Grey	4250984
10B	Top of heat exchanger		200038	50B	Square rear protection fixing		4504143
11	Heat exchanger		4504135	51	Left back screen		4504102
12	Stop lateral door handle		4079421	52	Decorative panel		4079373
13	Lateral door handle		4504087	53	Pin		4705931
14	Flue outlet gasket		4225885	54	Stop magnetic lock		4504104
15	Flue outlet		4771689	55	Magnetic lock		4077688
15B	Outer rear shield		4225899	56	Right side (sheet steel)	B/B	4504145
16	Screw for handle		4741715	57	Knob	Grey	4504137
17	Butterfly screw		4705967	58	Side column, back right	B/B	4801174
18	Gasket for clean out (3/16 HD)		4703194			Grey	4250990
19	Clean out plate		200026	58B	Tool support		4079470
20	Butterfly		4225810	59	Plate rear protection fixing		4504142
21	Clip for probe		4225574	60	Front right screen		4504089
21B	Rear heat shield		4766153	61	Gasket door (3/8" H.D.)		200038
22	Thermostat		4504133	62	Glass door		4225890
23	Thermostat cable		4079408	63	Glass		4775104
24	Thermostat protection crossing		4079456	64	Pin		4705932
24B	Stop thermostat valve		4503280	65	Gasket - ashdoor (3/8" H.D.)	B/B	200038
25	Thermostat knob		4504144	66	Ash door	Grey	4250994
26	Thermostat protection		4504101	67	Stove tool		4250973
27	Thermostat support		4504103	68	Standard hook		4225331
28	Pin		4705483	69	Poker		4704603
29	Lateral door - cast iron		4250951	70	Screw for handle		4705967
30	Right side - cast iron		4225883	71	Adjusting screw for handle	B/B	4705982
31	Back plate		4225887	72	Handle	Grey	4250986
32	Right lateral firebox protection		4200739	73	Stop right side (sheet steel)	B/B	4504149
33	Grate separating rod		4079405	74	Left side (sheet steel)	Grey	4504146
34	Grate rod support		4504105				
35	Fastening of side panel		4702798				
36	Distance piece		4504088				



#508

SCH#	DESCRIPTION	COLOR	PART #
02	Chrome frame of pyrex door		4076095
04	Crossover front decoration		4502687
07	Reinforced hinge		4074680
09	Handle		0218902
11	Gasket		4771610
12	Ashtray door		4225633
13	Gasket		4771610
14	Vertical pyrex tightner		4404331
15	Split pin		0231750
16	Pyrex door hinge		4225636
17	Gasket		100038
18	Hinge of ashtray door		4225637
19	Stove tool		4225331
20	Poker		4704603
21	Shaker grate		4201320
22	Bottom		4201317
24	Ashtray		4076093
25	Bottom grate		4201319
26	Back ash screen		4502616
27	Foot		4076111
28	Back panel		4225811
32	Thermostat		4009057
34	Rivet		4702469
35	Thermostat knob		4075344
36	Axis for thermostat knob		4701533
37	Flexible cable for thermostat		4701773
40	Gasket		6006034
41	Heat exchanger		4076094
42	Back half of firebasket		4201336
43	Right furnace paddle		4201322
44	Right half of firebasket		4201333
45	Furnace paddle		4201321
46	Left half of firebqsket		4201334
47	Front half of firebasket		4201335
48	Lower furnace plate		4201328
49	Upper furnace plate		4201327
50	Loading valve protection plate		4200793
51	Hinge for loading valve		4275333
52	Gasket		4771606
53	Loading valve		4275331
54	Cover knob		4751548
57	False front - cast iron		4225635
58	Screw		0294045
60	Gasket		200038
61	Pyrex door		4225632
62	Glass (14 pcs total)		4774757
65	Axis for pyrex door handle		4701783
68	Ash removal flap		4200494
69	Hinge for ash flap		4410696
70	box for sliding grate		4201329
71	Sliding rail for shaking grate		4404324
72	pyrex protection screen		4766079

#513 #713



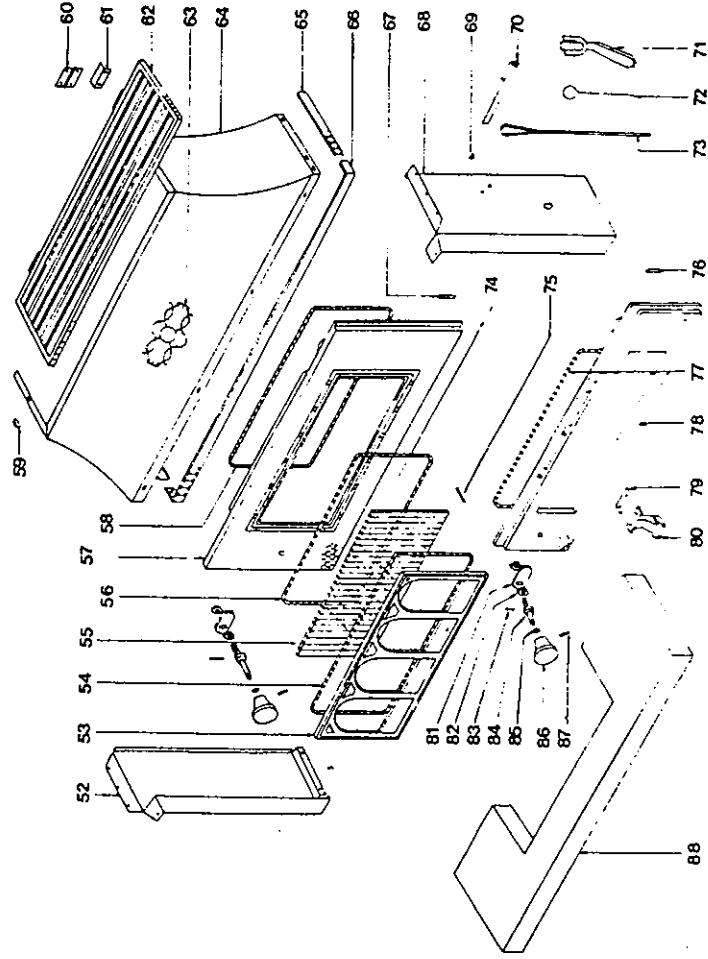
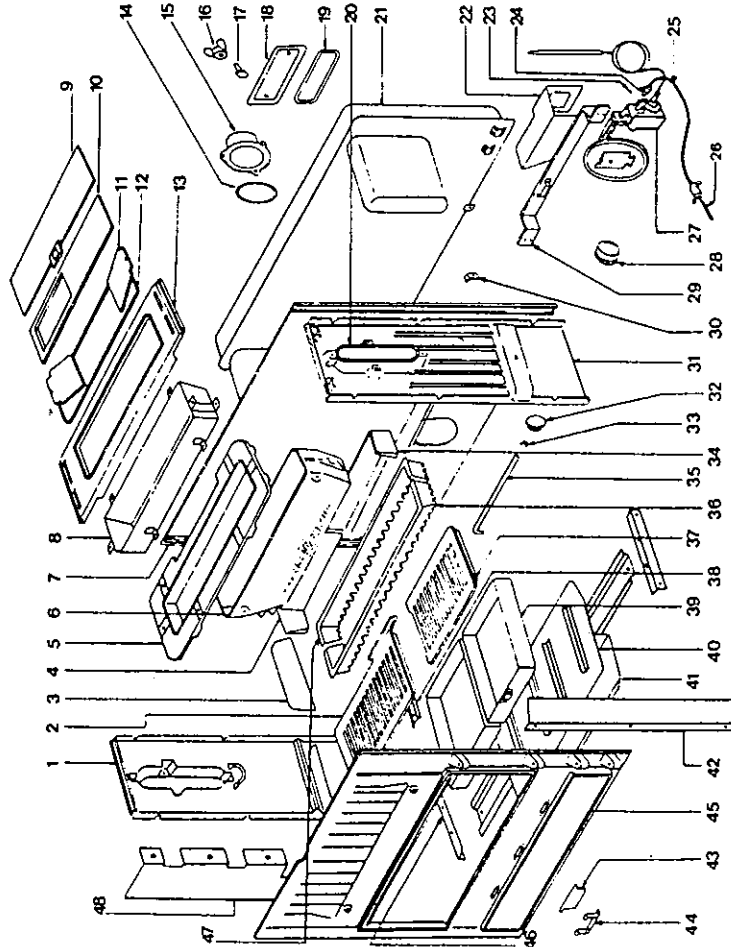
#513

SCH#	DESCRIPTION	PART #
001	Pyrex door handle - complete	4073345
002	Axis for pyrex door handle	4701783
012	Hinge	4074680
017	Left interior support - side panel	4503240
017B	Cover frame knob	4801174
019	Screw TC M8 x 20 without head	0294045
020	Front case iron panel	4225416
021	Left cast iron panel	4200489
022	Left and right ash screen	4077055
022B	Flame screen	4201205
023	Bottom grate - left	4200235
024	Back half fire basket	4200732
025	Left furnace paddle	4200738
026	Half hopper	4200737
027	Top of hopper	4225553
028	Head	4225662
029	Loading valve	4225550
030	Loading valve gasket	4771606
031	Loading valve protection plate	4073870
032	Pin 6 x 36	0231700
033A	Heat exchanger kit & cast iron chimney	4079238
035	Right cast iron panel	4200490
036	Gasketing	6006034
037	Recuperator fixture	4404001
038	Right furnace paddle	4200739
039	Back plate	4225676
040	Butterfly	4225374
041	Butterfly screw	4703194
042	Cleanout plate	4072702
043	Cleanout plate gasketing	6006035
044	Slider of shaker grate	4404324
045	Rivet	4702469
046	Thermostat knob	4075344
047	Support axis for gasket	4502253
048	Stove tool	4225331
050	Standard hook	0628202
051	Back support of cradle	4200786
052	Thermostat protection screen	4404878
053	Split pin	0231480
054	Buselure of thermostat	4701527
055	Mayer thermostat and valve	4009057
056	Valve for mayer thermostat	4076039
057	Flexible cable	4701773
058	Axis for handle (thermostat knob)	4701533
060	Basket support extension	4200541
062	Box for sliding grate	4225253
063	Front half fire basket	4200733
064	Bottom	4225556
065	Emptying grate	4225601
066	Right int. support side panel	4503241
067	Cradle for bottom grate	4225448
068	Foot	4077056
069	Bottom grate-right	4225447
070	Ashtray	4009089
072	Hinge of pyrex door	4225569
074	Hinge of ashtray door	4225238
077	Axis for ashtray door handle	4702678
078	Support for ashtray	4225239
079	Ashtray door handle	4225240
080	Support ring ashtray door handle	4702679
082	Ashtray door	4225468
083	Ash removal flap	4200494
084	Ash removal flap hinge	4410696
085	Ashtray door gasket	200038
086	Hinge	4074680
091	Pyrex door gasket	200038
092	Pyrex door	4225629
093	Split pin	0231700
094	Pyrex glass gasket	4771610
095	Pyrex glass gasket	4771610
097	Individual piece pyrex glass	4774757
098	Vertical pyrex tightener	4404331
099	Pin for speed nut	4704596
101	Horizontal pyrex tightner	4405372
105	Pyrex glass protection	4766055
106	Back ash screen	4503283
107	Chimney adaptor	4503392
108	Poker support	4078359

#713

SCH#	DESCRIPTION	PART #
001	Pyrex door handle - complete	4073345
002	Axis for pyrex door handle	4701783
009	Left & right lengthener for head	4503307
012	Hinge	4074680
017	Left interior support - side panel	4503240
017B	Cover frame knob	4801174
019	Screw TC M8 x 20 without head	0294045
020	Front case iron panel	4225233
021	Left cast iron panel	4200489
022	Left and right ash screen	4077055
023	Bottom grate - left	4200486
024	Back half fire basket	4200492
025	Left furnace paddle	4200536
026	Half hopper	4200488
027	Top of hopper	4225551
029	Loading valve	4225550
030	Loading valve gasket 2'	4771606
031	Loading valve protection plate	4073870
031A	Loading valve protection plate	4201209
032	Pin 6 x 36	0231700
033A	Heat exchanger kit & cast iron chimney	4079154
035	Right cast iron panel	4200490
036	Gasketing 18"	6006034
037	Recuperator fixture	4404001
038	Right furnace paddle	4200537
039	Back plate	4225677
040	Butterfly	4225374
041	Butterfly screw	4703194
042	Cleanout plate	4072702
043	Cleanout plate gasketing 16"	6006034
044	Slider of shaker grate	4404324
045	Rivet	4702469
046	Thermostat knob	4075344
047	Support axis for gasket	4502253
048	Stove tool	4225331
049	Poker	4704603
050	Standard hook	0628202
052	Thermostat protection screen	4404878
052B	Thermostat protection crossing	4073433
053	Split pin	0231480
054	Buselure of thermostat	4701527
055	Mayer thermostat and valve	4009057
056	Valve for mayer thermostat	4076039
057	Flexible cable	4701759
058	Axis for handle (thermostat knob)	4701533
060	Basket support extension	4200541
062	Box for sliding grate	4225253
063	Front half fire basket	4200648
064	Bottom	4225552
065	Emptying grate	4225601
066	Right int. support side panel	4503241
067	Cradle for bottom grate	4200487
068	Foot	4077056
069	Bottom grate-right	4200636
070	Ashtray	4008192
072	Hinge of pyrex door	4225569
073	Central ash screen	4405082
074	Hinge of ashtray door	4225238
075	Split pin	0231750
077	Axis for ashtray door handle	4702678
078	Support for ashtray	4225239
079	Ashtray door handle	4225240
080	Support ring ashtray door handle	4702679
082	Ashtray door	4225467
083	Ash removal flap	4200494
084	Ash removal flap hinge	4410696
085	Ashtray door gasket 3/8" 4'2"	200038
086	Hinge	4074680
091	Pyrex door gasket 3/8" 5'	200038
092	Pyrex door	4225629
093	Split pin	0231700
094	Pyrex glass gasket	4771610
095	Pyrex glass gasket	4771610
097	Individual piece pyrex glass	4774757
098	Vertical pyrex tightener	4404331
099	Pin for speed nut	4704596
101	Horizontal pyrex tightner	4405371
106	Back ash screen	4503283
107	Chimney adaptor	4503392
108	Poker support	4078359
110	Interior floor protection	4073473

#515 #715



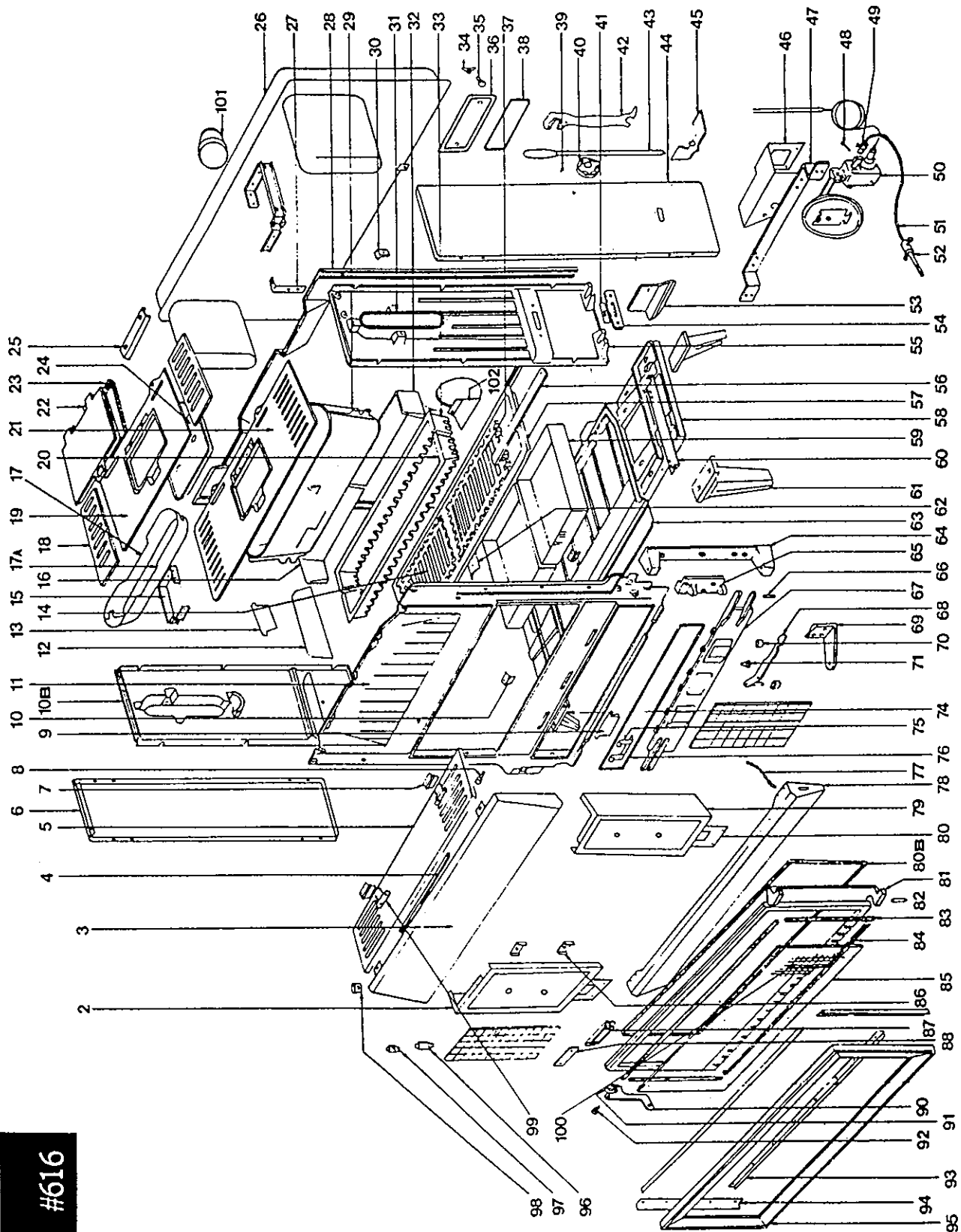
#515

SCH#	DESCRIPTION	PART #
01	Left side	4201536
02	Left bottom grate	4201559
03	Left and right ash screen	4077055
04	Left furnace paddle	4200738
05	Top of hopper	4250876
06	Half hopper	4201545
07	Back plate	4225866
08	Hopper feeder	4079346
09	Loading valve	4250873
10	Protecting plate	4225880
11	Coal guide plates	4079218
12	Loading valve gasket (1/4" HD) 5'	200025
13	Cooking plate	4250871
14	Fiberglass rope (1/4" LD) 2'	6006034
15	Flue outlet	4225860
16	Butterfly	4225374
17	Butterfly screw	4703194
18	Clean out plate	4072702
19	Clean out gasket	6006034
20	Heat exchanger gasket (1/4" LD) 3'	6006034
21	Heat exchanger	4079238
22	Thermostat protection screen	4404878
23	Split pin	0231480
24	Thermostat cable clamp	4701527
25	Flexible cable	4701773
26	Axis for handle	4701533
27	Mayer thermostat with valve	4009057
28	Thermostat knob	4075344
30	Heat exchanger clip	4404001
31	Right side, cast	4201536
32	Knob for clean out grate	4250839
33	Knob fastener	4705933
34	Right furnace paddle	4200739
35	Grate dump rod	4079215
36	Front half of fire basket	4200733
37	Right bottom grate	4201560
38	Central ash screen	4405082
39	Ashtray	4009089
40	Bottom	4079158
41	Heat shield	4504068
42	Right panel support	4504028
43	Ash flap	4200494
44	Ash flap hinge	4410696
45	Cast iron front	4225865
46	Support of cabinet	4504011
47	Back half of fire basket	4200732
48	Left panel support	4503988
52	Left side panel	4079226
53	Cast window frame	4250875
54	Outer glass gasket (3/8" HD) 5'	200038
55	Glass	4775100
56	Inner glass gasket	6006034
57	Viewing door	4250872
58	Door gasket (3/8" HD) 5'	200038
59	Hood fastener	4705952
60	Hinge	4074680
61	Stop for top cover	4500664
62	Top cover - cast iron	4250874
63	Ornament	4761581
65	Side border	4079186
66	Front border	4079192
67	Hinge pin	4705931
68	Right side panel	4079227
69	Rivet	4702469
71	Stove tool	4225858
72	Hook	0628202
73	Poker	4704603
74	Copper iron wire	4705950
75	Socket Screw	4705944
76	Hinge pin	4705932
77	Ash door gasket (3/8" HD)	200038
78	Ashtray door	4250942
79	Attachment plate	4772119
80	Leg	4250864
81	Snap lock	4504045
82	Hexagon nut	0229606
83	Split pin	4705969
84	Axis for door handle	4705959
85	Washer	9976
86	Door knob	4250916
87	Knob pin	4705859
88	Skirt	4079191

#715

SCH#	DESCRIPTION	PART #
01	Left side	4201536
02	Left bottom grate	4201556
03	Left and right ash screen	4077055
04	Left furnace paddle	4200536
05	Top of hopper	4201546
06	Half hopper	4201537
07	Back plate	4225864
08	Hopper feeder	4079307
09	Loading valve	4250865
10	Protecting plate	4225879
11	Coal guide plates	4504027
12	Loading valve gasket (1/4" HD) 5'	200025
13	Cooking plate	4250868
14	Fiberglass rope (1/4" LD) 2'	6006034
15	Flue outlet	4225860
16	Butterfly	4225374
17	Butterfly screw	4703194
18	Clean out plate	4072702
19	Clean out gasket	6006034
20	Heat exchanger gasket (1/4" LD) 3'	6006034
21	Heat exchanger	4079154
22	Thermostat protection screen	4404878
23	Split pin	0231480
24	Thermostat cable clamp	4701527
25	Flexible cable	4701759
26	Axis for handle	4701533
27	Mayer thermostat with valve	4009057
28	Thermostat knob	4075344
30	Heat exchanger clip	4404001
31	Right side, cast	4201536
32	Knob for clean out grate	4250839
33	Knob fastener	4705933
34	Right furnace paddle	4200537
35	Grate dump rod	4079215
36	Front half of fire basket	4200648
37	Right bottom grate	4201557
38	Central ash screen	4405082
39	Ashtray	4008192
42	Right panel support	4504028
43	Ash flap	4200494
44	Ash flap hinge	4410696
45	Cast iron front	4225863
46	Support of cabinet	4504011
47	Back half of fire basket	4200492
48	Left panel support	4503988
53	Cast window frame	4250863
54	Outer glass gasket (3/8" HD) 5'	200038
55	Glass	4775101
56	Inner glass gasket	6006034
57	Viewing door	4250867
58	Door gasket (3/8" HD) 5'	200038
59	Hood fastener	4705952
60	Hinge	4074680
61	Stop for top cover	4500664
62	Top cover - cast iron	4250869
63	Ornament	4761581
64	Hood	4079223
65	Side border	4079186
66	Front border	4079187
67	Hinge pin	4705931
69	Rivet	4702469
71	Stove tool	4225858
72	Hook	0628202
73	Poker	4704603
74	Copper iron wire	4705949
75	Socket Screw	4705944
76	Hinge pin	4705932
77	Ash door gasket (3/8" HD)	200038
78	Ashtray door	4205932
79	Attachment plate	4772119
80	Leg	4250864
81	Snap lock	4504045
82	Hexagon nut	0229606
83	Split pin	4705969
84	Axis for door handle	4705959
85	Washer	9976
86	Door knob	4250916
87	Knob pin	4705859

#612 #616



#612

SCH#	DESCRIPTION	COLOR	PART #
007	Hinge		4074680
008	Screw M8 x 20 w/o head		0294045
009	Ash removal flap		4200494
010	Hinge		4074680
010B	Left cast iron panel		4200489
011	Front cast iron panel		4225416
012	Left and right ash screen		4077055
013	Flame screen		4200780
014	Bottom grate - left		4200235
016	Left furnace paddle		4200738
017A	Front half raise of hopper		4201503
020	Front half firebasket		4200733
021	Cooking plate complete		4077612
022	Loading valve		4275331
023	Gasketing - load valve		4771606
024	Loading valve protection plate-NUL		4200793
	Loading valve protection plate-ul		4073425
025	Hinge for loading valve		4275333
026	Heat exchanger kit w/c.i chimney		4079238
028	Back plate		4225676
029	Half hopper		4200737
030	Recuperator fixture		4404001
031	Gasketing		6006034
032	Right furnace paddle		4200739
033	Back half fire basket		4200732
034	Butterfly		4225374
035	Butterfly screw		4703194
036	Cleanout plate		4072702
037	Bottom grate - right		4225447
038	Gasketing - cleanout plate		6006034
039	Rivet - thermostat knob		4702469
040	Thermostat knob		4075344
041	Slider of shaker grate		4404324
042	Stove tool		4225331
043	Poker		4704603
045	Back support of cradle		4200786
046	Thermostat protection screen		4404878
048	Split pin		0231480
049	Buselure of thermostat		4701527
050	Mayer thermostat and valve		4009057
051	Flexible cable		4701773
052	Axis for thermostat knob		4701533
053	Basket support extension		4200541
054	Box for sliding grate		4225253
055	Right cast iron panel		4200490
056	Emptying grate		4225673
057	Cradle for back railing		4225448
058	Bottom		4225556
059	Ashtray		4009089
060	Interior support of side panel		4503273
061	Right foot		4077684
064	Hinge of pyrex door		4225237
066	Split pin		0231750
067	Ashtray door		4225468
068	Ashtray door handle		4225240
069	Support for ashtray		4225239
070	Support ring for ashtray door handle		4702679
071	Axis for ashtray door handle		4702678
074	Left foot		4077684
075	Ash removal flap hinge		4410696
076	Gasketing - ashtray door		200038
080B	Gasketing - pyrex door		200038
081	Pyrex door		4225671
082	Pin for pyrex door		0321700
083	Gasketing - pyrex glass		4771610
084	Gasketing - pyrex glass		4771610
085	Pyrex glass		4774757
087	Magnetic lock		4077688
088	Fixing plate for magnetic lock		4503326
090	Pyrex door handle complete		4072818
093	Horizontal pyrex tightener		4405456
094	Vertical pyrex tightener		4404331
095	Chrome frame for pyrex door		4766027
096	Fastening of upper front panel		4702474
097	Fastening of side panel		4702798
098	Tubular clips		4702799
100	Pyrex glass protection screen		4766055
101	Chimney adaptor		4503392
102	Back ash screen		4503283
103	Poker support		4078359

#616

SCH#	DESCRIPTION	COLOR	PART #
003	Upper front panel	Blk	4077082G
005	Cover top	Blk	4078374G
006	Left side panel	Blk	4503275G
007	Hinge		4074680
008	Screw M8 x 20 w/o head		0294045
009	Ash removal flap		4200494
010B	Left cast iron panel		4200489
011	Front cast iron panel		4225233
012	Left and right ash screen		4077055
013	Flame screen		4200780
014	Bottom grate - left		4200486
015	Cooking plate embellisher support		4503274
016	Left furnace paddle		4200536
018	Decorative cooking plate	Blk	4077086
		Bei	4076509
020	Front half firebasket		4200648
021	Cooking plate complete		4275218
022	Loading valve		4275331
023	Gasketing - load valve		4771606
024	Loading valve protection plate		4200793
	Loading valve protection plate		4073425
025	Hinge for loading valve		4275333
026	Heat exchanger kit w/c.i chimney		4079154
028	Back plate		4225677
029	Half hopper		420048
030	Recuperator fixture		4404001
031	Gasketing		6006034
032	Right furnace paddle		4200537
033	Back half fire basket		4200492
034	Butterfly		4225374
035	Butterfly screw		4703194
036	Cleanout plate		4072702
037	Bottom grate - right		4200636
038	Gasketing - cleanout plate		600634
039	Rivet - thermostat knob		4702469
040	Thermostat knob		4075344
041	Slider of shaker grate		4404324
042	Stove tool		4225331
043	Poker		4704603
046	Thermostat protection screen		4404878
047	Thermostat protection crossing		4503280
048	Split pin		0231480
052	Axis for thermostat knob		4701533
053	Basket support extension		4200541
055	Right cast iron panel		4200490
056	Emptying grate		4225673
057	Cradle for back railing		4200487
058	Bottom		4225552
059	Ashtray		4008192
060	Interior support of side panel		4503273
061	Right foot		4077684
062	Central ash screen		4405082
064	Hinge of pyrex door		4225237
066	Split pin		0231750
067	Ashtray door		4225467
068	Ashtray door handle		4225240
069	Support for ashtray		4225239
070	Support ring for ashtray door handle		4702679
071	Axis for ashtray door handle		4702678
074	Left foot		4077684
075	Ash removal flap hinge		4410696
076	Gasketing - ashtray door		200038
078	Lower front panel	Blk	4072807G
080B	Gasketing - pyrex door		200038
081	Pyrex door		4225672
082	Pin for pyrex door		0321700
083	Gasketing - pyrex glass		4771610
084	Gasketing - pyrex glass		4771610
085	Pyrex glass		4774757
087	Magnetic lock		4077688
088	Fixing plate for magnetic lock		4503326
090	Pyrex door handle complete		4072818
093	Horizontal pyrex tightener		4404330
094	Vertical pyrex tightener		4404331
095	Chrome frame for pyrex door		4702474
096	Fastening of upper front panel		4702798
100	Pyrex glass protection screen		4766054
101	Chimney adaptor		4503392
102	Back ash screen		4503283
103	Poker support		4078359